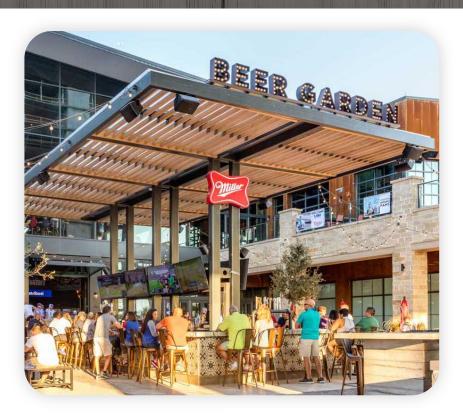


# Accoya®

As the first company to produce acetylated wood on a commercial scale, Accoya® is leading the charge in providing durable and dimensionally stable wood for a variety of applications. In the acetylation process, softwood is essentially turned into a hardwood through the introduction of a non-toxic vinegar-like solution, creating a new type of wood that is durable all the way through the board, not just on the surface. In practice, this allows for a wood product that is significantly protected against the elements, making it perfect for installation in exterior environments where a standard sealed wood product would fail after only a short amount of time.

At Hewn, we build upon the extraordinary properties of Accoya® wood by applying our proprietary color and finish techniques to

create beautiful, unique, and long-lasting wood products, suitable for a variety of applications, and customizable for the specific needs of your project.





### **TECHNICAL SPECIFICATIONS**

**Species:** Accoya®

**Moisture Content:** Average 3-5%

**V.O.C. Content:** < 550 g/L\*

**Standard Widths:** 1×6 (Nominal)

1×8 (Nominal)

**Standard Thickness:** 3/4", 7/8", 1½"

Grade: A1 Grade

Janka Hardness: Side 4,100 N / End 6,600 N

**Flame Spread Index:** 95 (ASTM E84)

**Smoke Developed Index:** 155 (ASTM E84)

Class Rating: Class III or C (ASTM E84)

<sup>\*</sup> All products can be customized to meet any state-mandated V.O.C. requirements, when necessary.



# Accoya<sup>®</sup>

## **STANDARD COLOR OPTIONS**

Hewn offers a variety of catalog color options for our Accoya® products. In addition to our catalog colors, Hewn's color technicians can color-match Accoya® to an existing sample, or any material inspiration.







Ākala

Kāleka

Polūkai





Sacrificial Grey

Thermal

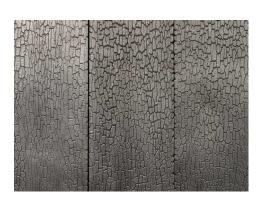
## YAKISUGI / SHOU SUGI BAN OPTIONS



Heavy Char Interior Sealed



Heavy Char Unsealed



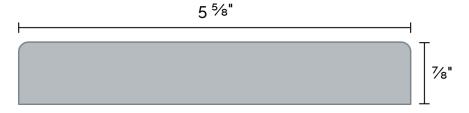
Heavy Char Silver Interior Sealed



# Accoya®

## MILLING PROFILES

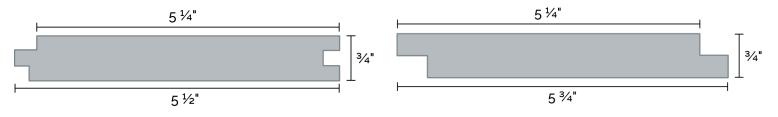
Hewn's Accoya<sup>®</sup> Siding is available in a variety of milling profiles, designed to fit the individual needs of your project. Our Accoya<sup>®</sup> Siding is milled to your requested specifications in-house, allowing for the highest level of oversight throughout the entire production process.



#### 5/4×6 Clear Square S4S E2E

Face: 5 %"

Actual Dimensions: 7/8" x 5 %"



#### 1×6 Clear T&G w/Nickel Gap

Face: 5 1/4"

**Gap:** Tight, 1/16", 1/8", 3/16", 1/4" **Actual Dimensions:** 3/4" x 5 ½"

#### 1×6 Clear 90 Degree Shiplap

Face: 5 1/4"

**Gap:** Tight, 1/4", 3/8", 1/2" **Actual Dimensions:** 3/4" x 5 <sup>3</sup>/<sub>4</sub>"

<sup>\*</sup> Some milling profiles may be unavailable on certain finishes, including (but not limited to) our Heavy Char options.

Please contact our sales representatives for additional information and alternative options.





# Accoya®

## **APPLICATIONS**

The uniquely durable properties of Accoya®, created using an all-natural process, allow the wood to be utilized for a variety of purposes. Our sales representatives can customize your order to fit your precise needs and use-case scenarios.

### **Ext. Siding**

# Sealed for optimal protection against the elements

### **Int. Paneling**

Durable enough for high-traffic commercial areas

## **Decking**

Insect and rot resistance in a real-wood product

### **Beams**

Custom box beams, trusses, and cloud assemblies

